

Manus-Bond 75-AM

High Performance Elastomeric Adhesive Sealant

Product Description: Manus-Bond 75-AM exhibits excellent adhesion to many substrates including aluminum, brass, steel, glass, granite, marble, wood and many plastics. Cures fast even at low temperatures. 75-AM is highly weather resistant and can be painted with most paints. Contains no solvents or isocyanates and is non-yellowing. Authorized by the USDA.

Technical Data:

Tack Free Time	Less than an hour @ 77°F/50% RH
Skin Time	Less than 30 minutes @ 77°F/50% RH
Sag	Non-Sagging
Tensile Strength	Approx. 275 psi
Lap Shear	Approx. 175 psi
Elongation	Approx. 275%
High Temperature Resistance	Up to 400°F for short periods
Low Temperature Flexibility	Properties retained to -75°F
Hardness	45-50
UV Ratings	After 500 hours UV-A no change in appearance or physical properties (ASTM G53)
Corrosive Properties	Non-corrosive
Staining	Non-staining
Weight Loss	0.56%

Color: Cedar

Packaging: 10.1 fl. oz. Cartridges (12 per case).

Surface Preparation: Apply to clean, dry surfaces free of contaminants that can adversely affect adhesion. Remove all old sealant before applying 75-AM. Surface temperature should be above 40°F and free of frost.

Painting: Cured 75-AM may be painted with most industrial and consumer paints. Testing prior to painting is recommended.

Storage Life: Nine months in unopened containers at temperatures not exceeding 80°F.

Precautions: Use with adequate ventilation. Inhalation of vapor during application and cure may cause slight eye or throat irritation. In case of contact with eyes, lips, or mouth, flush thoroughly with water. If irritation persists, consult a physician. Avoid repeated prolonged contact with skin. See MSDS for additional information. Keep out of reach of children.

Technical Service: Manus technical representatives are always available to provide assistance. Please contact our Technical Service Department with your questions or requests for specific applications.

Limited Warranty: Any goods proved defective will be replaced or the purchase price refunded. The limited warranty described herein is in lieu of any other warranty, expressed or implied, including any implied warranty of merchantability or fitness for a particular use. The user shall determine suitability of the product for its intended use. Liability for any incidental or consequential damage or loss is excluded. The user assumes all risks of the product's use, handling and storage.

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