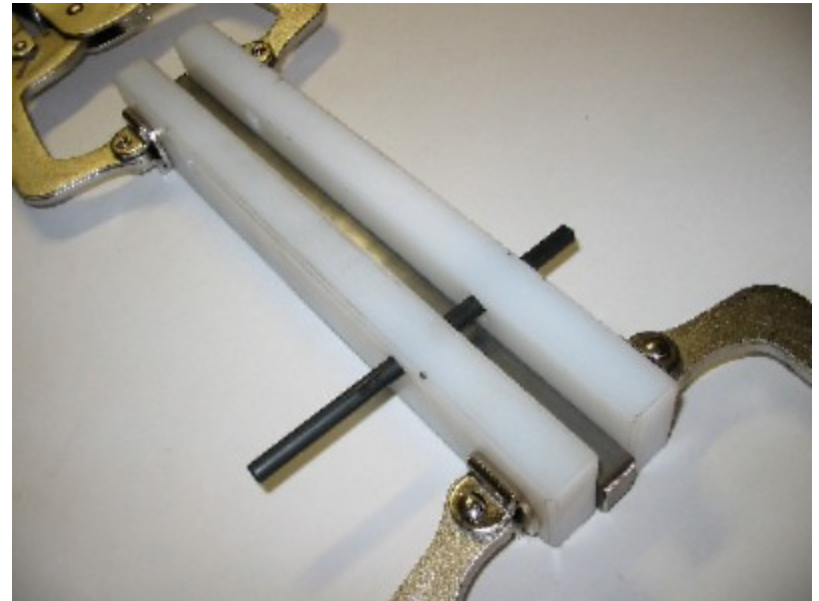


Installing the High Precision Kit

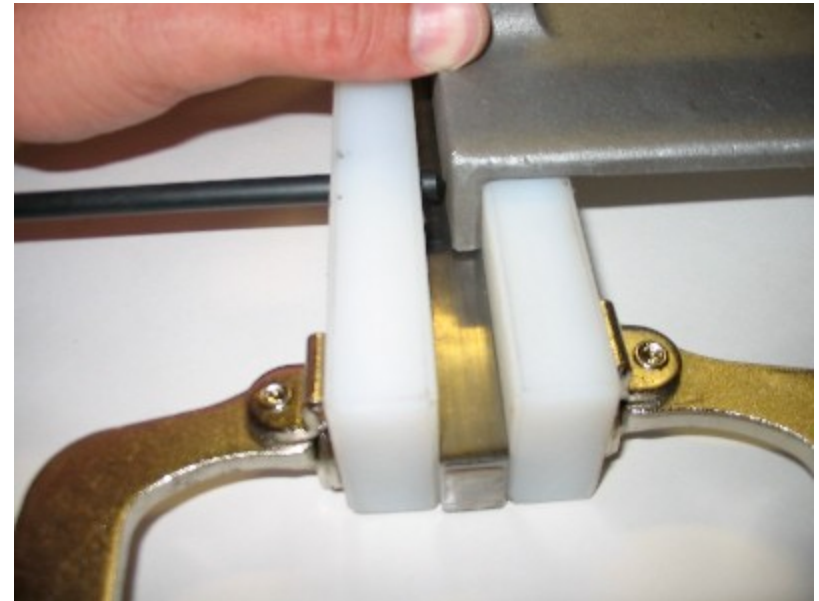
- *Step 1*
- On a flat surface sandwich the parallel bar between the Teflon wear blocks with the holes on top.



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- *Step 2*
- Slide the transfer punch through the holes to align and clamp.
- Remove transfer punch.
- Place assembly to inside of machined channel.



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- **Step 3**
- With a light tap of a hammer transfer the center holes.
- **Note:** Ensure the assembly does not move after transfer punching the first hole to guarantee good alignment.



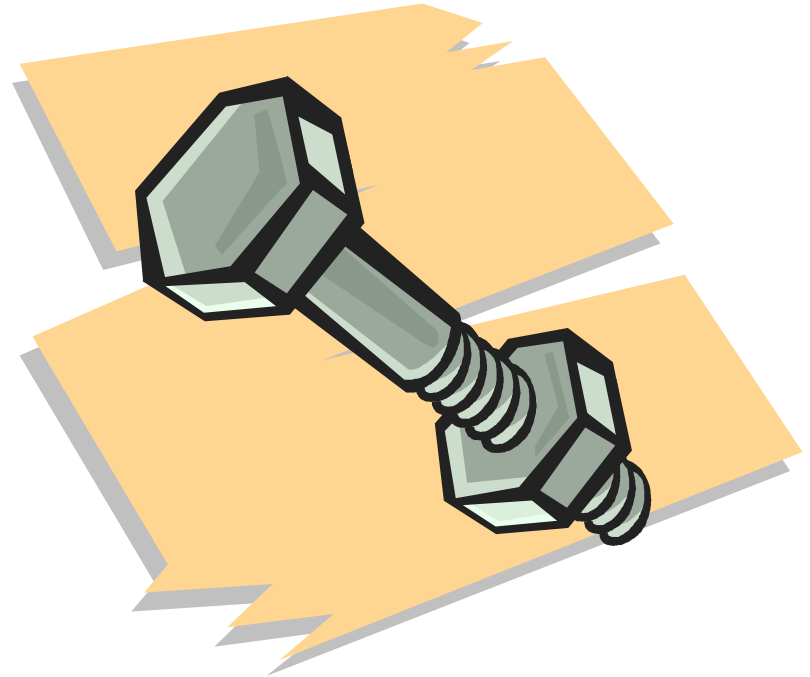
Installing the High Precision Kit

- **Step 4**
- Enlarge the center marks with a center punch
- Drill two 9/32” holes in each leg of the casting for 1/4” screws.



Installing the High Precision Kit

- *Step 5*
- Place shims between the Teflon wear plates and the machined channel hand tight.
- Mount to 2x4” aluminum channel (1/4” wall thickness) and add or remove shims to achieve the desired fit.



Installing the High Precision Kit

- *Step 6*
- Tighten screws with a wrench and hex key to preview fit.
- Apply adhesive backing to machined channel on the inside of the Teflon wear blocks.

