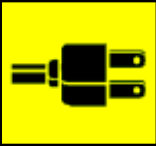


**! WARNING**



**BE SURE SAW IS UNPLUGGED BEFORE INSTALLING BEAM CUTTER**

Due to a design change on the Skil #77: New style type #17 or higher requires a longer bushing.

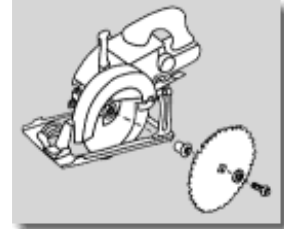
**DO NOT USE the shorter bushing (#P-7021),**

Use of the incorrect bushing could cause damage to the bearing.

# INSTALLING THE PRAZI BEAM CUTTER™ Model PR-7000

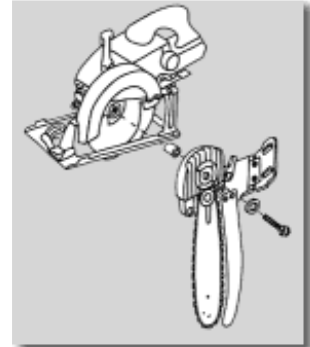
## REMOVE BLADE

- 1 Open foot plate to it's fully-extended position.
- 2 While depressing lock button, remove blade bolt, outer washer, blade and inner washer or diamond.

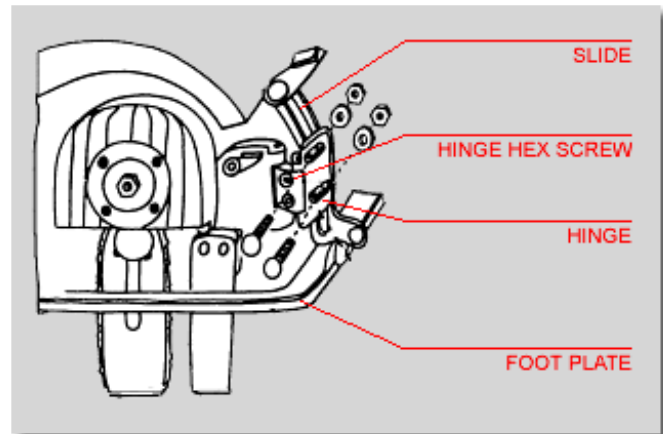
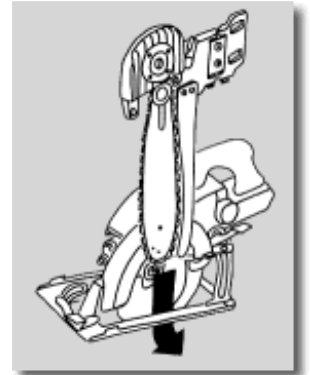


## INSTALL BEAM CUTTER BLADE ASSEMBLY

- 3 Slip Bushing in place.  
#P7021 for Craftsman®, Black & Decker®, DeWalt®  
#P7022 for Milwaukee®  
No bushing required for Makita® saws around spindle.  
NOTE: Skil 77 type#17 or higher requires bushing #P7022. Older style Skil requires bushing #P7021.



- 4 With foot plate fully extended, slide Beam Cutter blade - first through the top of the table plate, then align the center hole of the Beam Cutter with the saw spindle.
- 5 Drop the Beam Cutter in place, making sure that the center hole of the Beam Cutter aligns with the spindle of the saw.
- 6 Loosen the 2 screws on the Beam Cutter hinge with 5/32" hex wrench.
- 7 Bolt hinge on Beam Cutter to slide on saw and finger-tighten. Bolts, washers and nuts are provided for this purpose.
- 8 Screw bolt, with washer on counterclockwise (#P7023 for Black & Decker®, Milwaukee®, Craftsman® and Skil® #P7025 for Makita®) through center hole in Beam Cutter. Make sure washer is on bolt - failing to use the supplied washer may cause damage to the bearing.
- 9 At this point, align Beam Cutter so that it is perpendicular (90°) to the foot plate of the saw.



## TIGHTEN BOLTS AND SCREWS

- 10 With blade aligned, and while depressing the lock button, tighten the master nut with a 9/16" wrench.
- 11 Tighten the bolts holding the hinge to the slide with a 1/2" wrench.
- 12 Tighten screws on hinge assembly with a 5/32" hex wrench.

### NOTE

After installing the Beam Cutter, please check to make sure that there is enough tension on the chain. If more tension is desired, loosen the tension screw and hinge bolts (#P7042) and push the tension lever to achieve the desired tension level. Then re-tighten the tension screw.